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D205-626-012
Job Sheet 200792



reprint

Part No: D205-626-012

Job Qty: 1 pcs

Part Name: Heli-Access-Handle™ RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/17/19

Job Tracking No:

Due Date: 10/15/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C IPP Rev:B Reformat 00-03-03 EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	10/15/19		0.00	0.00	Packaging 1 - 1	
							Packaging 1 - 2	
							Packaging 1 - 3	
							Packaging 1 - 4	
							Packaging 1 - 5	
							Packaging 1 - 6	
							Packaging 1 - 7	
							Packaging 1 - 8	
							Packaging 1 - 9	
							Packaging 1 - 10	
							Packaging 1 - 11	
							Packaging 1 - 12	
							Packaging 1 - 13	
							Packaging 1 - 14	
							Packaging 1 - 15	
							Packaging 1 - 16	
							Packaging 1 - 17	
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							Packaging 1 - 19	
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							Packaging 1 - 21	
							Packaging 1 - 22	
							Packaging 1 - 23	
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							Packaging 1 - 27	
							Packaging 1 - 28	
							Packaging 1 - 29	
							Packaging 1 - 30	
							Packaging 1 - 31	

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Container No: S216037



Part: D205-626-012

Job No: 200792

Serial No/Batch: S216037

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH96-109 Issue 1, EAA STC SR0054

135 - (Document Control) Photocopy bluefile & type labels per PPP 205-826-012 CHG 002
140 - (QC21- Final Inspection - Work Order Release)

012035

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN526C632R7	Screw	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5107451
D2480-012	Hel-Access Handle Weldment RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5214295
MS21042L06	Nut	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5198110
NAS1149DN632J	Washer	6 pcs (6 ea)	110-Packaging 1 - Pick Kit	5143518

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN526C632R7	6	80	0
	D2480-012	1	1	0
	MS21042L06	6	198	0
	NAS1149DN632J	6	263	0

Part Specifications

Specifications could not be found.

Plex 9/23/19 8:41 AM dart.decosse.nancy

4. WEIGHT AND BALANCE

The following is the net weight increase associated with the D205-626 Kits.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D205-626-011 Heli-Access-Handle Kit™, LH	1.3 lb 0.59 kg	-46.5 in -1.18 m	-60.5 in-lb -0.70 m-kg	87.2 in 2.21 m	113.4 in-lb 1.31 m-kg
D205-626-012 Heli-Access-Handle Kit™, RH	1.3 lb 0.59 kg	46.5 in 1.18 m	60.5 in-lb 0.70 m-kg	87.2 in 2.21 m	113.4 in-lb 1.31 m-kg
D205-626-013 Heli-Access-Handle Kit™, LH (Spacedoor™)	1.3 lb 0.59 kg	-50.5 in -1.28 m	-65.7 in-lb -0.76 m-kg	87.2 in 2.21 m	113.4 in-lb 1.31 m-kg
D205-626-014 Heli-Access-Handle Kit™, RH (Spacedoor™)	1.3 lb 0.59 kg	50.5 in 1.28 m	65.7 in-lb 0.76 m-kg	87.2 in 2.21 m	113.4 in-lb 1.31 m-kg

5. PARTS LIST

Qty -011	Qty -012	Qty -013	Qty -014	Part Number	Description
X				D205-626-011	HELI-ACCESS-HANDLE™, LH (STANDARD)
	X			D205-626-012	HELI-ACCESS-HANDLE™, RH (STANDARD)
		X		D205-626-013	HELI-ACCESS-HANDLE™, LH (SPACEDOOR™)
			X	D205-626-014	HELI-ACCESS-HANDLE™, RH (SPACEDOOR™)
1	1	1		D2480-011	HANDLE ASSEMBLY, LH
			1	D2480-012	HANDLE ASSEMBLY, RH
		2	2	D2481	DOUBLER
		2	2	80-005-1-8	INSERT
6	6			AN526C632R7	SCREW
6	6			MS21042L06	NUT
		4	4	MS21042L08	NUT
		2	2	MS27039-0805	SCREW
		4	4	MS27039-0609	SCREW
8	8			NAS1149DN632J	WASHER (OR AN960JD6)
		10	10	NAS1149FN816P	WASHER (OR AN960-8L)